



**Work Order ID 92875**

November-09-12 10:29:16 AM

**\*92875\***

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**Item ID:** D412-705-013

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

**Revision ID:**

**Item Name:** Intake Plenum Access Panel

Stop

**\*NS2\***

**Start Date:** 09/11/2012 **Start Qty:** 3.00

**\*3\***

**Cust Item ID:**

**Required Date:** 16/11/2012 **Req'd Qty:** 3.00

**\*3\***

**Customer:**

**Reference:**

**Approvals:** **Process Plan:**

**Date:**

**Tooling:**

**Date:**

Run

Start

**\*NR1\***

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

130

**\*130\***

Packaging

Packaging

0.00

54

SL

12/11/13

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/11/15

MF  
12-11-13

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Work Order ID: 92875

\*92875\*  
\*D412-705-013\*

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

Start Qty: 3.00

Required Date: 16/11/2012

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-09-09 JLM Verified By:EC  
IPP Rev:B ECN 1052 07-11-05 DD Verified by:EC  
Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3245-041		Manufactured	No			120	Each	3.0000	**	3			
-----------	--	--------------	----	--	--	-----	------	--------	----	---	--	--	--

\*D3245-041\*

Access Panel Assembly

Sms 3x

Location

ST232A	Loc Qty	Loc Code
	3	
	3	

D3245-042		Manufactured	No			120	Each	4.0000	**	3			
-----------	--	--------------	----	--	--	-----	------	--------	----	---	--	--	--

\*D3245-042\*

Access Panel Assembly

Sms 3x

Location

ST232A	Loc Qty	Loc Code
	4	
	4	

D3245-043		Manufactured	No			120	Each	9.0000	**	6			
-----------	--	--------------	----	--	--	-----	------	--------	----	---	--	--	--

\*D3245-043\*

Door Assembly

Sms 3x

Location

ST233	Loc Qty	Loc Code
	9	
	9	

D3245-11		Manufactured	No			120	Each	8.0000	**	6			
----------	--	--------------	----	--	--	-----	------	--------	----	---	--	--	--

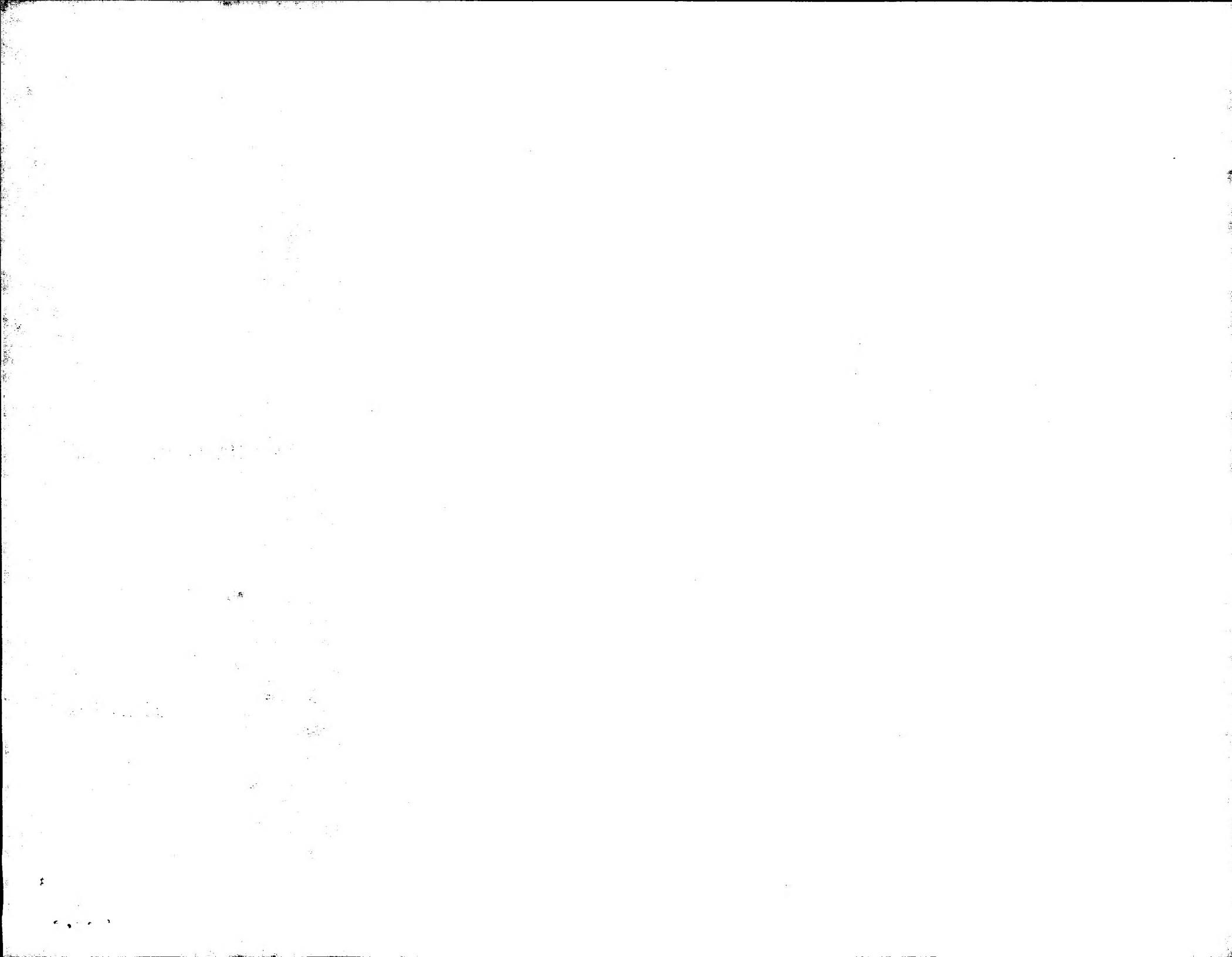
\*D3245-11\*

Gasket 9.01

Sms 3x

Location

ST232	Loc Qty	Loc Code
	8	
	8	



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Work Order ID: 92875

\*92875\*  
\*D412-705-013\*

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

Start Qty: 3.00

Required Date: 16/11/2012

Required Qty: 3.00

D3245-13

Manufactured No

120

Each

33.0000

6



Gasket 9.50

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST232	33	
85090	33	

D3245-9

Manufactured No

120

Each

18.0000

6



Gasket 8.35

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST232	18	
85091	18	

MS20427M3-3

Purchased No

120

Each

1,947.000

48



Rivet

01/14/12 (3)

Smb 3x

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	1792	
123352	1792	
ST318	3	
120930	3	
ST335	152	
121114	140	
123021	12	

123352



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Work Order ID: 92875

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

\*92875\*  
\*D412-705-013\*

Start Date: 09/11/2012

Start Qty: 3.00

Required Date: 16/11/2012

Required Qty: 3.00

MS21060-L3K

Purchased

No

120

Each

107.0000

8

24

\*\*

\*MS21060-L3K\*

Nut Plate

Location	Loc Qty	Loc Code
ST303	95	
120142	95	
ST316	10	
123280	10	
ST319	2	
122141	2	

12/4/12  
m123ldey14x. (3)

123280 10

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
							D3245-041	ACCESS PANEL ASSEMBLY, LH
							D3245-042	ACCESS PANEL ASSEMBLY, RH
							D3245-043	DOOR ASSEMBLY
							D3245-9	GASKET
							D3245-11	GASKET
							D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
				1			D3255-042	ACCESS PANEL ASSEMBLY, RH
			1				D3256-1	ACCESS PANEL
			1				D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
	22	30			6		AN3C-3A	BOLT
	3						AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C  
Date: 07.10.12